

RELIABLE ULTRASONIC MEASUREMENT





CYGNUS SUBSEA RANGE ULTRASONIC THICKNESS GAUGES



IDEAL FOR USE IN











UNDERWATER PIPELINES MARINE TRUCTURES OFFSHORE PLATFORM HULL UTM

WWW.CYGNUS-INSTRUMENTS.COM



CYGNUS INSTRUMENTS WHO WE ARE

EXPLORE THE SUBSEA RANCE

Trusted by engineers and inspectors worldwide since 1983, Cygnus manufactures truly reliable ultrasonic measurement equipment to suit a broad spectrum of user needs across various industries.

Always taking an applicationdriven approach, Cygnus has designed its range of surface gauges for ease-of-use, accuracy and with practical functionalities.

Cygnus gauges are renowned for their durability. As such, Cygnus service centres are strategically placed across the globe to provide professional and efficient service throughout the 3-year warranty period and beyond.



Cygnus-Pioneered Multiple Echo Technique uses three return echoes to give a truly accurate, error-checked metal thickness measurement accepted by all major Classification Societies. Cygnus' Measurement Stability Indicator (MSI™) helps verify stable and reliable measurements in Single-Echo and Echo-Echo modes.

SIMPLE TO USE

Using a Cygnus instrument to take a thickness measurement is quick and simple. Gauge menus are intuitive and easy to navigate. Auto-Log and min/max Limit & Alert features further enhance the convenience.

HIGHLY DURABLE

The entire subsea range has been specifically engineered to withstand the harshest operating conditions underwater. All gauges are enclosed in robust housing and fully pressure tested. Supplied with 3 year warranty.

VERSATILE

A wide selection of options and accessories is available to suit various applications and different operating requirements. This ranges from a variety of ultrasonic probes, purpose-built probe handlers and remote/ surface display options.

DATA LOGGING FACILITIES

To assist with recording, reporting and further analysis on a computer using CygLink (Windows-based software).



A-SCAN

To allow users to verify measurements visually in a real-time graphical display. (Available with Cygnus DIVE)

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CYGNUS

MADEIN

INTRODUCING

SUBSEA RANGE

Consists of 2 diver underwater

mountable gauge with a large

colour display offering A-scan

and multi-measuring modes;

underwater gauge. Both units

Cygnus ROV Mountable Range

Is designed specifically to be

Mountable models: the Mini ROV and the ROV 2K, both depth rated to 500m.

and our original diver-held

are rated to 300 msw

mounted onto an ROV.

Cygnus offers 2 ROV

thickness gauges - a wrist-

THE CYGNUS

Cygnus Diver Range





The Cygnus DIVE is a robust, wrist-mountable ultrasonic underwater thickness gauge providing an invaluable free hand while performing Ultrasonic Thickness Measurement UTM) underwater. The large, bright display with Live A-scan is easily viewable by both the diver and his camera crew - even in the poorest visibility. With only two buttons to press, the gauge is very easy to navigate through an intuitive, user-friendly menu.

CYGNUS DIVE KEY FEATURES



- Multiple-Echo mode for accurate, through-coat measurements as specified by Classification Societies
 Single-Echo and Echo-Echo modes for heavily corroded metals with a thin or no coating
- Deep-Coat function to ignore coatings up to 20 mm
 thick
- A-scan display to assist with measurement verification
- Optional Data Logging feature with AutoLog storing up to 5000 measurements including A-scan data without pressing any button
- MSI™ (Measurement Stability Indicator) verifies stable, reliable readings
- Rechargeable lithium-ion battery giving up to 10 hours continuous measurement
- Optional remote display HelmetView[™], Topside Repeater and CygLink surface display software

APPLICATIONS

Marine infrastructure, e.g. jetties, piers and pilings, underwater structures, e.g. bridges, tanks, canal locks, subsea pipelines and equipment, ship hull UTM inspections, UWILD or IWS class surveys, offshore rigs and structures



LARGE COLOUR DEPTH DISPLAY RATED TO WITH A-SCAN 300M/984FT

RATED TO OPTION 300M/984FT

OPTION **REPEATER** OPTION SPECIFICATION

Display2.8" quarter VGA colour LCD (320 x 240 pixels). Large clear thickness measurement (ISmm high numbers), viewable from all angles. A-scan display with automatic X axis. Battery level, signal strength, probe type, velocity. Measurement mode and units indicationBatterySingle 3.6V Li-ion 8.2 W battery. 10 hours continuous measurement Low battery warning 'alert' messageMeasuring ModesMultiple-Echo using 3 echoes to ignore coatings up to 20mm thick. Echo-Echo using 2 echoes to ignore coatings up to 20mm thick. Single-Echo using 1 echoDeep CoatIn Multiple-Echo mode, allows measurement to be made through thicker coatings of up to 20mm thick witable materials of up to 20mm thick.AccuracySingle crystal probes and Twin crystal probesProbe OptionsSingle crystal probes and Twin crystal probesProbe CablesDouble outer jacket in tough PU. Coloured yellow for easy locations underwater. Coiled for ease of use. Fischer S105 series connectors.Measurement Range in Steel1-250 mm (0.039 - 10 in.) depending on selected probe and configuration, material
BatteryLow battery warning 'alert' messageMeasuring ModesMultiple-Echo using 3 echoes to ignore coatings up to 20mm thick. Echo-Echo using 2 echoes to ignore coatings up 1mm thick. Single-Echo using 1 echoDeep CoatIn Multiple-Echo mode, allows measurement to be made through thicker coatings of suitable materials of up to 20mm thickAccuracy±0.1 mm or 0.1% of thickness measurement, whichever is greatest, when calibrated in accordance with Cygnus Instruments calibration procedureProbe OptionsSingle crystal probes and Twin crystal probesProbe CablesDouble outer jacket in tough PU. Coloured yellow for easy locations underwater. Coiled for ease of use. Fischer S105 series connectors.Measurement Range in Steel1-250 mm (0.039 - 10 in.) depending on selected probe and configuration, material and temperature
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Probe Cables Coiled for ease of use. Fischer S105 series connectors. Measurement Range in Steel 1 - 250 mm (0.039 - 10 in.) depending on selected probe and configuration, material and temperature
Range in Steel and temperature
MeasurementMultiple-Echo with single crystal probes - 0.1 or 0.05 mmResolutionSingle-Echo and Echo-Echo with twin crystal probes - 0.1 or 0.01 mm
Measurement Units mm or inches
Probe Zero Fully automatic probe zeroing for all probes types
V-Path Correction Automatic V-Path correction for all twin crystal probes
Velocity Range 2000 to 9000 m/s in 1 m/s steps
Pulser Twin channel 70 V spike pulser
Receiver/Amplifier 10 MHz bandwidth, 120 dB range, automatic TCG. 60 MHz measurement time-base
Data Logging (optional)One-handed automatic logging of stable measurements. Capacity for up to 5000 points including 640 point A-scan data
Data Output RS-485 single pair, half duplex for surface connection
Standards Designed for EN 15317
Compliance CE, UKCA, RoHS
Warranty 3 years on gauge and 6 months on probe

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PRODUCT

Visit www.cygnus-instruments.com to explore our full product range





CYGNUS UNDERWATER KEY FEATURES





- Heavy duty sealed unit with double 'O' ring protection
- Rugged, durable, shock-proof construction
- Easy & stable calibration no zero adjustment
- Echo strength indicator to aid measurement
- Two rechargeable battery packs with charger
- Auto-Probe Recognition (APR)
- Topside Repeater options:
 - Option A Palm-held Topside Repeater (TSR)
 - Option B CygLink software (Windows based) for data logging and remote display

APPLICATIONS

Marine infrastructure, e.g. jetties, piers and pilings, underwater structures, e.g. bridges, tanks, canal locks, subsea pipelines and equipment, ship hull UTM inspections, UWILD or IWS class surveys, offshore rigs and structures



984FT



BRIGHT LED DISPLAY FOR RATED **TO** 300M/ POOR VISIBILITY

LINK TOPSIDE SOFTWARE REPEATER OPTION OPTION

SPECIFICATION

Feature	Description
Materials	Velocities between 2000 m/s and 7000 m/s (0.0800 in/us to 0.2780 in/us) - covers virtually all common engineering materials
Measurement Range in Steel	1mm - 250mm (0.040" - 10.000") depending on selected probe and configuration, material and temperature
Accuracy	±0.1 mm or 0.1% of thickness measurement, whichever is greatest, when calibrated in accordance with Cygnus Instruments calibration procedure
Resolution	0.1 mm or 0.05 mm (selectable) (0.005" or 0.002")
Probe Options	Single crystal probes
Power	2 x rechargeable NiMH battery packs
Battery Life	2 x 20 hours continuous measuring (with fully charged battery packs)
Display	Large, bright LED display
Size	238mm long x 85mm diameter (9.4in x 3.4in) Including battery pack and probe head
Weight	977g (35 oz) Including batteries
Operating Temp.	-10°C to +50°C (14°F to 122°F)
Environmental Protection	IP68 continuous 300m (984 ft) rating
Standards	Designed for EN 15317
Compliance	CE, UKCA, RoHS

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The Cygnus Mini ROV Mountable thickness gauge has been specially designed to be mounted onto small observation ROVs with or without a manipulator facility. Built in conjunction with VideoRay, this subsea thickness gauge will allow the operator to carry out an ultrasonic thickness measurement in areas that have previously been unfeasible using larger ROVs or divers. And no need to remove coatings!



CYGNUS MINI ROV MOUNTABLE KEY FEATURES





 Multiple-Echo mode for accurate, through-coat measurements as specified by Classification Societies

- Supplied with CygLink software to display and process measurements on a computer at the surface
- Easy calibration at the surface via CygLink software or Topside Repeater (TSR) unit
- Optional Topside Repeater (TSR) unit allowing readings to be displayed remotely and superimposed onto ROV's camera screen
- Optional purpose-built ROV probe handlers for optimal alignment

APPLICATIONS

Ideal for Subsea Inspection, Repair and Maintenance (IRM) including: Marine infrastructure, e.g. jetties, piers and pilings, underwater structures, e.g. bridges, tanks, canal locks, subsea infrastructure, e.g. pipelines and wellheads, ship hull UTM inspections - UWILD or IWS class surveys, offshore platforms and support members, underwater equipment, e.g. manifolds, caissons



SOFTWARE

TOPSIDE PURPOSE-REPEATER BUILT PROBE OPTION HANDLERS OPTION

SPECIFICATION

Feature	Description
Materials	Velocities between 1000 m/s and 9995 m/s (0.0400 and 0.3998 in/microsec)
Measurement Range in Steel	1mm - 250mm (0.040" - 10.000") depending on selected probe and configuration, material and temperature
Accuracy	$\pm 0.1 mm$ ($\pm 0.004")$ or 0.1% of thickness measurement, whichever is greatest, when calibrated in accordance with Cygnus Instruments calibration procedure
Resolution	0.1 mm or 0.05 mm (selectable) (0.005" or 0.002")
Probe Options	Single crystal probes
Power	7.5 - 30 V DC @ 150 mA (max)
Display	PC or laptop with VGA (not included)
Size	160mm x 62mm (6.3 x 2.4 in.)
Weight in Air	550g (19.4 oz)
Operating Temp.	-10°C to +50°C (14°F to 122°F)
Approvals	RINA Type approved
Testing	Tested to 500m (1,640ft) depth
Communication	RS-422, Simplex Single Pair or 2400 Baud (RS-232 9600 Baud output available as special order)
Standards	Designed for EN 15317
Compliance	CE, UKCA, RoHS
Warranty	3 years on gauge and 6 months on probe

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RATED

TO 500M /

1,640 FT



Specifically designed for underwater remotely operated vehicles, Cygnus offers a dedicated ROV mountable thickness gauge, ROV MK5 UTG Kit (depth rated to 500 meters (1,640 ft)). This gauge is versatile and designed to measure metal thickness in the harshest subsea operating conditions - without the need to remove coatings.



CYGNUS ROV MOUNTABLE KEY FEATURES



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PRODUCT

- Multiple-Echo mode for accurate, through-coat measurements as specified by Classification Societies
 Supplied with CygLink software to display and process
- measurements on a computer at the surfaceSelectable Deep-Coat mode ignoring coatings up to
- 20mm (3/4") thick
- Fitted with a safety Pressure Relief Valve and Securing Eye
- Easy calibration at the surface via CygLink software or TopSide Repeater (TSR) unit
- Removable end plate for full serviceability
- Wet mateable 'MC' style underwater connectors.
- Optional Topside Repeater (TSR) unit allowing readings to be displayed remotely and superimposed onto ROV's camera screen
- Optional purpose-built ROV probe handlers for optimal alignment

APPLICATIONS

Ideal for Subsea Inspection, Repair and Maintenance (IRM) including: Marine infrastructure, underwater structures, subsea infrastructure, ship hull UTM inspections - UWILD or IWS class surveys, offshore platforms and support members, underwater equipment



DEPTH RATED CYGLINK TO 500 METERS SOFTWARE (1,640 FT)

TOPSIDEWET-MATEABLEREPEATERUNDERWATEROPTIONCONNECTORS

SPECIFICATION

Feature	Description
Materials	Velocities between 2000 m/s and 7000 m/s (0.0800 and 0.2780 in/microsec)
Measurement Range in Steel	1 mm - 250 mm (0.040" - 10.000") depending on selected probe and configuration, material and temperature
Accuracy	±0.1 mm (±0.004") or 0.1% of thickness measurement, whichever is greatest, when calibrated in accordance with Cygnus Instruments calibration procedure
Resolution	0.1 mm or 0.05 mm (selectable) (0.005" or 0.002")
Probe Options	Single crystal probes
Power	7.0 - 30 V DC @ 150 mA (max)
Size	127mm long x 90mm diameter (5 in x 3.5 in)
Weight in Air	900g (2 lb)
Operating Temp.	-10°C to +50°C (14°F to 122°F)
Testing	Depth rated to 500 meters (1,640 ft)
Communication	RS-422, Simplex Single Pair or RS-232 TXD 2400 or 9600 Baud (selectable via DIP switches)
Standards	Designed for EN 15317
Compliance	CE, UKCA, RoHS
Warranty	3 years on gauge and 6 months on probe

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CYGNUS PROBE HANDLERS



Cygnus GI Probe Handler for observation, inspection and light work-class ROVs Constructed from acetal, it is both strong and lightweight. It features an adjustable mounting bracket allowing optimum positioning of the UT probe. The UT probe is located in an articulated mount that allows up to 15 degrees of movement in both planes allowing automatic alignment of the probe face to the measurement surface making the ROV pilot's job easier.

Cygnus SI Probe Handler for Ship Hull Inspection using ROVs



The Cygnus SI probe handler is designed for performing UTM surveys on ships' hulls using an observation or light work-class ROV. The two sets of magnets first grip the hull plate which allows the UT probe to tilt and align to the hull surface - ensuring the optimal measurement position. The SI probe holder is constructed from acetal with stainless steel fixings keeping the overall weight down.

Cygnus W1 Probe Handler for Work-Class ROVs



Constructed from 316 stainless steel throughout, the W1 probe handler can be held by a manipulator arm and is supplied with either T bar or Fish Tail handles. Its double jointed coupling provides 15 degrees of movement in both planes guided by four pins giving the optimal alignment. A shock absorbing spring reduces any impact. Any misalignment will be taken up by the coupling resulting in less movement of the manipulator arm position. CygLink is a Windows® based application used to transfer and manage data logger records, A-scans, templates, measurement comments and material velocity tables. The program can generate PDF reports and export to Excel, allowing for after-theevent analysis of logged measurements. It also displays thickness measurements and A scans at the surface.

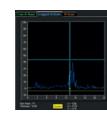
CYGLINK SOFTWARE



In addition, measurements can be logged and gauge settings can be adjusted (including velocity of sound) with this simple to use application. When CygLink is used to data log measurements, they can be recorded in a Linear List or a Two-Dimensional Grid.

I Surface Constion 2 Ught Pitting 3 Deep Pitting 4 Delamination 5 Heavy Constion 6 Holes 7 Coatings Mesing 8 Plated repaired	No	Select	Comme
-3 Deep Ptting -4 Delamination -5 Heavy Corrosion -6 Holes -7 Coatings Missing	1	123	Surface Corrosion
Delamination Heavy Corrosion Holes Coatings Missing	-2	103	Light Pitting
F Heavy Corrosion Heles Coatings Missing	3	衙	Deep Pitting
6 Holes 7 Coatings Missing	4	問	Delamination
-7 Coatings Missing	5	101	Heavy Corrosion
	6	前	Holes
	7	(PT)	Coatings Missing
	8	E	

EACH RECORDED MEASUREMENT CAN HAVE UP TO 8 PRE-SET COMMENTS ADDED TO IT



NT A-SCANS CAN BE ANALYSED IN CYGLINK CYGLINK IS SUPPLIED ON A USB STICK OR DOWNLOAD FROM THE "SUPPORT" LIST ON OUR WEBSITE



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Call our team today on +44 (0) 1305 265 533 for expert product advice





CYGNUS HELMETVIEW™



viewing by the diver.

This is depth rated to 300m/984ft, and designed for use in situations with extremely poor visibility and ease of

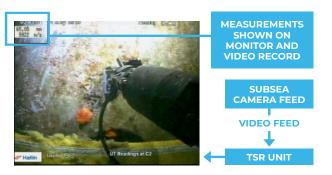




The Cygnus Topside Repeater is a remote display unit available as an option for the subsea range. It displays the thickness measurements at the surface in real-time during the survey.

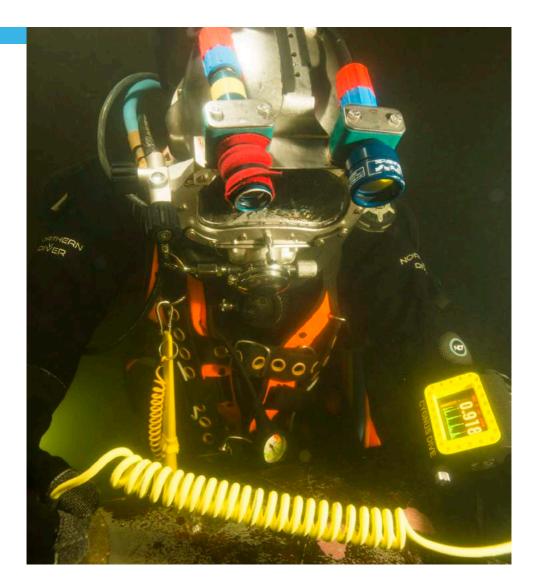
Topside Repeater with Video Overlay

The Topside Repeater can also overlay the real-time thickness measurements on to a composite video signal, superimposing it on the survey camera's monitor screen. It will also then be recorded if there is a video of the survey, showing exact locations and their thickness measurement for future reference.



TOPSIDE REPEATER (TSR) REMOTE DISPLAY UNIT







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ISS1 03/21